

Installation Guide

MODELS 546 / 547

Fluid Measuring Pressure Transducers

setra



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Please Note: The Series 546 / 547 are designed and manufactured in accordance with sound engineering practice as defined by the Pressure Equipment Directive 97/23/EC. This product must not be used as a “safety accessory” as defined by the Pressure Equipment Directive, Article 1, Paragraph 2.1.3. The CE Mark on the unit does not relate to the Pressure Equipment Directive.

INTRODUCTION

Series 546/547 are fluid pressure measuring transducers in which a four active arm Wheatstone bridge of sputtered thin film gauges, integral with a beam structure connected to a pressure summing diaphragm, is used to convert fluid pressures into a proportional electrical signal. These instruments are suitable for long, continuous arduous service when operated within the published specifications.

Common integral electronics converts the input from the gauge to a 4-20mA, 2-wire output signal.

Series 546/547 conform with the essential protection requirements of the EMC Directive 89/336/EEC amended by certified type testing to EN 50082-2 and EN 60081-1.

Conformity with the requirements of the CE mark only applies when the installation conditions described in these instructions have been met. For units supplied without a cable assembly connection to the transmitter must be accomplished using Setra Systems approved cable. see APPROVED CABLE section.

All instruments conform to the appropriate specifications and/or drawings applicable and have been subjected to relevant strict quality control procedures.

HAZARDOUS PRODUCTS

The Consumer Protection Act of 1987, Section 6 of the Health and Safety at Work Act 1974 and the Control of Substances Hazardous to Health Regulations 1988 require that we advise recipients and users of our products of any potential hazards associated with their storage, handling or use.

The products which our Company supplies may be classified as Electrical, Electro-Mechanical and Electronic equipment.

These products are tested and supplied in accordance with our published specifications or individual special requirements that are agreed in writing at time of order. They are constructed so as not to affect adversely the safety of persons and property when properly installed, maintained and used by qualified personnel, in the applications for which they were designed and manufactured

ACTION ON RECEIPT

- * Check details on Calibration Certificate agree with data etched on transducer body.
- * Check accessories supplied include:
 - Calibration Certificate (or QA Certificate)
 - Seal, Dowty Bonded
 - Mating Connector (where applicable)

GENERAL

- * Transducer should not be subjected to greater than the maximum allowable pressure listed on label and the operating temperature specifications. SEE OPERABLE TEMPERATURE RANGE:
- * Transducer should not be subjected to mechanical impact.
- * In the event of fire the end user must ensure that the system pressure is vented to a safe area.
- * The effects of decomposition of unstable fluids should be considered by the user when placing this device in service.
- * The pressure transducer has no means of draining or venting, this must be performed by another component in the end users system.
- * Pressure range must be compatible with the maximum pressure being measured.
- * Pressure media must be compatible with the transducer wetted parts which are:-
Model 546: Ranges 1 and 1.6 bar, 15 and 30 psi : 15-7 Mo plus 17-4 PH stainless steels
 Ranges 2.5 bar and 60 psi and above : 17-4 PH stainless steel
Model 547: All Ranges: Inconel alloy 625
- * Exposed end of cable must be kept free from moisture.
- * Liquid must not be allowed to freeze in the pressure port.

MECHANICAL INSTALLATION

Pressure Connections: G $\frac{1}{4}$ internal pressure connection to BS2779 as standard. Alternative fitted as specified at time of order.

Pressure couplings screwed into G $\frac{1}{4}$ pressure ports should have a maximum thread engagement 0.5" (13mm) and **UNDER NO CIRCUMSTANCES** be allowed to touch the pressure sensitive diaphragm. Pressure couplings should be sealed against the outer face at the pressure port entry using bonded seal washer such as:-

Part Number	Description
GA29	G $\frac{1}{4}$ bonded seal up to +100°C operation. Dowty Ref: 400-021-4490-02

Refer to Dowty for external pressure ratings.

Mounting: Pressure transducer is designed to be attached by the coupling thread only. Omni-directional. To fit, use a 7/8 inch (22.2mm) AF wrench on the hexagon provided and apply maximum torque of 20 lbf-ft (27Nm). The Customer must ensure that the pressure seal is suitable for the application. If in doubt contact Setra Systems.

Vibration: Where present, mount in a saddle clamp such as part number GA19 (material: Polypropylene). Position the clamp as close to the pressure port as practicable.

Effects of Heat: Avoid mounting the transducer near a source of heat which is liable to create a temperature gradient across the instrument. If this is unavoidable, use a heat shield to deflect uneven radiated heat or wrap the transducer in glass fibre insulation so that an even temperature is assumed throughout.

High Temperature Pressure Measurement: Possible using a length of piping or a "syphon" to isolate the instrument from the hot media. Since there is no flow, the temperature drop along the tubing is considerable and usually a relatively short length is sufficient to bring the pressure media temperature within acceptable limits for the instrument. Alternatively a temperature isolator, part number GA33, can be fitted (G¹/₄ connection only). Pressure media must not be allowed to solidify in the tube and/or pressure port.

ELECTRICAL INSTALLATION

All types include suppression devices providing transient protection to EN 61000-4-2 and EN 61000-4-4.

For all types conformity with the requirements of the CE mark only applies when connection is made with Setra Systems approved cable, See APPROVED CABLE section, and the shield of that cable is connected to a reliable grounding point at the instrumentation end.

APPROVED CABLES

Setra Systems uses cable comprising 7 color-coded wires, with a central vent tube, enclosed by an aluminium/polyester screen where the screen is in intimate contact with a separate drain wire. The outer sheath material is Polyurethane (immersion, +50°C). Other sheath materials available on request for harsh environments.

OPERATION

Having installed the transducer as instructed it is ready for use. The transducer should not be removed while the system is at pressure. Before applying power, check that the correct polarity and excitation levels are being applied. See ELECTRICAL REQUIREMENTS.

OPERABLE TEMPERATURE RANGE

Cable Versions:	-4°F to +122°F (-20°C to +50°C)
Connector Versions:	-13°F to +185°F (-25°C to +85°C)
Process Media (connector version only):	-22°F to +212°F (-30°C to +100°C)

OPERATIONAL LIFE:

Limited to 3 million full scale cycles.

CALIBRATION

Transducers are calibrated to the range requested at time of order.

- G** - gauge datum vented to atmosphere via the electrical connection
- A** - absolute datum
- S** - sealed reference; reference side of the instrument is sealed and the output electrically adjusted to zero with 14.69 psi (1013mb) applied to pressure port

ADJUSTMENT OF ZERO AND SPAN CONTROLS

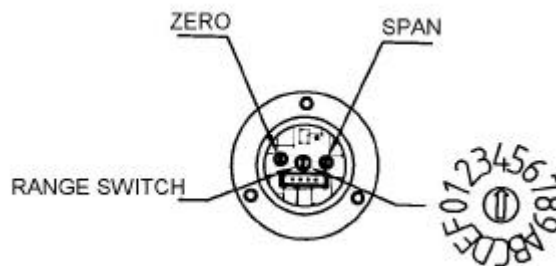
Switch and potentiometers provide continuous adjustment over the range 130% to 17% of nominal pressure range.

Zero and Span controls are precisely set during manufacture and should only need adjustment if there is a change in the required pressure measurement.

Access to these controls is provided by means of a removable end plate. Remove the 3 retaining screws using 2.5mm A/F hex wrench and withdraw end plate.

Caution: Care should be taken in withdrawing end plate so as not to disconnect internal plug.

To maintain sealing integrity ensure end cap 'O' ring is correctly seated and clean prior to re-fitting.



RANGE SWITCH DETAILS

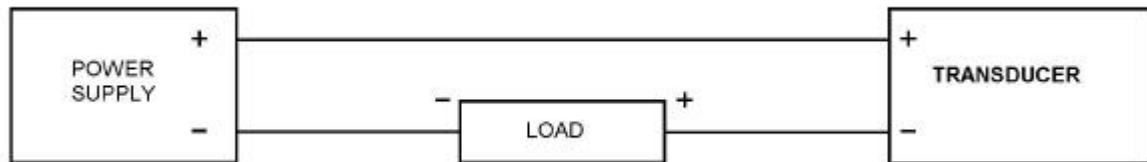
Switch Position (Current Mode)	Downranging Scope (Nominal)
0	130 to 80%
1	102 to 62%
2	82 to 49%
3	70 to 42%
4	61 to 36%
5	54 to 32%
6	49 to 28%
7	45 to 25%
8	42 to 23%
9	39 to 22%

Switch Position (Current Mode)	Downranging Scope (Nominal)
A	36 to 20%
B	34 to 19%
C	32 to 17%
D	Not Used
E	Not Used
F	Not Used

LOAD RESISTANCE

The total permissible resistive load in the loop (to include all the cable resistance, and in the I.S. versions the internal resistance of the Galvanic Isolator) can be from 'zero to 50 x (supply volts - 8.5) ohms' e.g. with a 24V d.c. supply the permissible load is from zero up to 775 ohms (Figure 1).

FIGURE 1



SUPPLY VOLTAGE

Non I.S: 8.5V to 40V d.c.
I.S: 9.5V to 28V d.c.

MAINTENANCE

Routine Inspection: Not required except for periodic inspection of the cable and molding to ensure that these are neither damaged nor softened by incompatible liquid.

CAUTION

CARE MUST BE TAKEN NOT TO TOUCH THE PRESSURE SENSITIVE DIAPHRAGM WHILE CLEANING THE PRESSURE PORT. FAILURE TO OBSERVE THIS PRECAUTION CAN CAUSE IRREPARABLE DAMAGE.

WARRANTY

The Company warrants its products to be free from defects in material and workmanship in normal use and service for a period of two years from date of shipment. The Company reserves the right and option to refund the purchase price in lieu of repair or replacement upon evaluation of the returned original part. Modification, misuse, attempted repair by others, improper installation or operation shall render this guarantee null and void. The Company makes no warranty of merchantability or fitness for a part or purpose.

SERVICING

The transducer cannot be repaired locally and if damaged should be returned to Setra Systems with the following:

1. Name and phone number of person to contact
2. Shipping and billing information
3. Full description of malfunction
4. Remove any pressure fittings and plumbing that you may have installed and enclose any required mating electrical connectors and wiring diagrams.

Please ship prepaid to Setra Systems at the address shown below or to your local Setra Distributor when a replacement/repair is required:

United States
 Setra Systems Inc
 159 Swanson Road
 Boxborough, MA 01719
 Attn: Repair Department

Outside The United States
 Contact your local Setra Distributor

RETURN TO FACTORY

PLEASE NOTE: To comply with Health and Safety requirements, the instrument must be clean and safe to handle and accompanied by a formal statement to that effect duly signed by an authorised officer of the Company.

Any instrument returned without certification will be quarantined and no action will occur until cleared. It may ultimately be returned to you and subject to a transportation charge.

ELECTRICAL CONNECTION

ELECTRICAL CONNECTION		Wiring		
		(+)	(-)	Earth
E2	DIN	1	2	4
B3	10-6 Bayonet	A	B	E
V1	IP68 Cable	R	BL	Drain
UA	Molded Immersible Cable (up to 200 meters (565 ft))	R	BL	Drain