

		SAFETY DATA	SUEET	
in accordance	with 1907/2	006/EC (REACH, as amende	-	C) and 29 CFR 1910.1200
Revision date: 17 Septem		Initial date of issue:	-	SDS No. 390B-6
SECTION 1: IDENTIFICATIO				
1.1. Product identifier				
785 FG Parting Lubricant (Bul	$\langle \rangle$			
1.2. Relevant identified uses	•	stance or mixture and uses	advised against	:
	oly and disas		-	alling, self-welding, corrosion, and galvanio
1.3. Details of the supplier o	f the safety	data sheet		
Company: A.W. CHESTERTON COMPA 860 Salem Street Groveland, MA 01834-1507, U Tel.: +1 978-469-6446 Fax: (Mon Fri. 8:30 - 5:00 PM ES SDS requests: www.chesterto E-mail (SDS questions): Produ E-mail: customer.service@che	JSA +1 978-469 T) n.com ictMSDSs@	chesterton.com	lier:	
1.4. Emergency telephone n	umber			
24 hours per day, 7 days per v Call Infotrac: 1-800-535-5053 Outside N. America: +1 352-3		llect)		
SECTION 2: HAZARDS IDE				
2.1. Classification of the sub				
2.1.1. Classification accordin	ng to Regula	ation (EC) No 1272/2008 [C	LP] / 29 CFR 191	0.1200 / WHMIS 2015 / GHS
Aquatic Chronic 3, H412		C 4000		
2.1.2. Classification accordin	•			
D2A: Very toxic materials caus 2.1.3. Australian statement of	•			
Not classified as hazardous ad				
2.1.4. Additional information	•	mena of Sale Work Australia		
For full text of H-statements: s		JS 2 2 and 16		
2.2. Label elements				
Labelling according to Regu	lation (EC)	No 1272/2008 [CLP] / 29 CF	R 1910.1200 / W	HMIS 2015 / GHS
Hazard pictograms:	N/A			
Signal word:	None			
Hazard statements:	H412	Harmful to aquatic life w	/ith long lasting ef	fects.
Precautionary statements:	P273 P501A	Avoid release to the en Dispose of contents/cor		oved waste disposal plant.
Supplemental information:	None			
2.3. Other hazards				
None				

3.2. Mixtures					
Hazardous Ingr	edients ¹	% Wt.	CAS No./ EC No.	REACH Reg. No.	CLP/GHS Classification
Amine phosphat	e compound	0.1-0.9	NA	NA	Aquatic Acute 1, H400 Aquatic Chronic 1, H410 (M-factor: 1)
Other ingredient					
Titanium dioxide	*	5-10	13463-67-7 236-675-5	NA	Not classified**
Talc*		1-5	14807-96-6 238-877-9	NA	Not classified**
Silicon Dioxide		1-5	112945-52-5 7631-86-9 231-545-4	01-211997 6322-36	Not classified**
*The talc and tita **Substance with	a workplace exposure	oduct are not in limit. 200, 1915, 1916, 3 REACH	1917, Mass. Right-to		t a hazard in normal use. M.G.LO. 111F), California Proposition 65
SECTION 4: FI	RST AID MEASURES				
4.1. Description	of first aid measures	i			
Inhalation:	Remove to fresh air. I	f not breathing,	administer artifici	al respiration. Con	tact physician.
Skin contact:	Wash skin with soap a	and water. Con	tact physician if irr	itation persists.	
Eye contact:	Flush eyes for at leas	t 15 minutes wi	th large amounts (of water. Contact p	physician if irritation persists.
Ingestion:	Do not induce vomitin		•		
-	tant symptoms and e		-		
-	ay cause slight skin and	-	-	re may cause skin	dryness or cracking
	of any immediate med	-		-	arynoso or ordoning.
Treat symptoms	-	יישו מונכיונוטוו (שות שרכומו נולמנ		
5.1. Extinguishi	RE-FIGHTING MEASU	RES			
•	-	on Diovido, da	, abamical form	r water fog	
Suitable exting	-	-	/ chemical, foam o	n waler iog	
	nguishing media: No				
-	ards arising from the	substance or	mixture		
None					
	•				
5.3. Advice for	ntainers with water Re	commend Fire	fighters wear self-	contained breathin	g apparatus.
5.3. Advice for the Cool exposed co					
5.3. Advice for					
5.3. Advice for Cool exposed co Flammability Cl HAZCHEM Eme	assification: – rgency Action Code:	2 Z			
5.3. Advice for Cool exposed co Flammability C HAZCHEM Eme SECTION 6: AC	assification: – rgency Action Code: CCIDENTAL RELEASE	MEASURES			
5.3. Advice for Cool exposed co Flammability C HAZCHEM Eme SECTION 6: AC 6.1. Personal p	assification: – rgency Action Code: CCIDENTAL RELEASE recautions, protective	MEASURES			
5.3. Advice for the cool exposed coordinate of the coordinate of t	assification: – rgency Action Code: CCIDENTAL RELEASE recautions, protective Provide adequate ventil	MEASURES			tion as specified in Section 8.
5.3. Advice for a Cool exposed co Flammability C HAZCHEM Eme SECTION 6: AC 6.1. Personal pu Evacuate area. F 6.2. Environme	assification: – rgency Action Code: CCIDENTAL RELEASE recautions, protective Provide adequate ventil ntal Precautions	MEASURES			tion as specified in Section 8.
5.3. Advice for the Cool exposed of Flammability Clear the Clear t	assification: – rgency Action Code: CCIDENTAL RELEASE recautions, protective Provide adequate ventil ntal Precautions rements.	equipment an ation. Utilize ex	posure controls a		tion as specified in Section 8.
5.3. Advice for the cool exposed coordinates of the	assification: – rgency Action Code: CCIDENTAL RELEASE recautions, protective Provide adequate ventil ntal Precautions	equipment an ation. Utilize ex	posure controls a		tion as specified in Section 8.

6.4. Reference to other sections

Refer to section 13 for disposal advice.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Observe good work practice - avoid eating, drinking and smoking in the work area while using any hydrocarbons. Avoid creating and breathing dust during removal, drilling, grinding, sawing or sanding.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, dry area.

7.3. Specific end use(s)

No special precautions.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Occupational exposure limit values

Ingredients	OSHA ppm	PEL ¹ mg/m ³	ACGII ppm	H TLV ² mg/m ³	UK N ppm	NEL ³ mg/m ³	AUSTR/ ppm	ALIA ES⁴ mg/m³
Amine phosphate compound	_	_	_	_	_	_	_	_
Titanium dioxide	_	15	-	10	(total) (resp)	10 4	-	10
Talc	20 mppcf	-	(resp)	2	(resp)	1	(resp)	2.5
Silicon Dioxide	20 mppcf	0.8	9 (resp)	10 3	(resp)	6 2.4	(resp)	2

Chesterton recommended limit: 5 mg/m³, oil mist.

¹ United States Occupational Health & Safety Administration permissible exposure limits.

² American Conference of Governmental Industrial Hygienists threshold limit values.

³ EH40 Workplace exposure limits, Health & Safety Executive

⁴ Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment [NOHSC:1003].

8.2. Exposure controls

8.2.1. Engineering measures

No special requirements. If exposure limits are exceeded, provide adequate ventilation. If it is necessary to alter the final cured product such that dust may be generated, use adequate dust extraction or damp down.

8.2.2. Individual protection measures

Respiratory protection:	Not normally needed. If exposure limits are exceeded, use approved organic vapor respirator (e.g., EN filter type A/P).
Protective gloves:	Not normally needed. Recommend neoprene gloves for prolonged contact.
Eye and face protection:	Safety glasses
Other:	None
8.2.3. Environmental expo	sure controls
Defer to exertions 6 and 12	

Refer to sections 6 and 12.

	D CHEMICAL PROPERTIES		
-	nysical and chemical properties		
Physical state	soft paste	Odour	mild odor
Colour Initial boiling point	white not applicable	Odour threshold Vapour pressure @ 20°C	not determined < 1 mm Hg
Melting point	not determined	% Aromatics by weight	0%
% Volatile (by volume)	< 1%	pH	not applicable
Flash point	107°C (225°F)	Relative density	1.28 kg/l
Method	PM Closed Cup	Weight per volume	10.65 lbs/gal.
Viscosity Autoignition temperature	10 ⁶ cps @ 25°C not determined	Coefficient (water/oil) Vapour density (air=1)	<1 >1
Decomposition temperature		Rate of evaporation (ether=1)	< 1
Upper/lower flammability or explosive limits	not applicable	Solubility in water	insoluble
Flammability (solid, gas)	not applicable	Oxidising properties	not applicable
Explosive properties	not applicable		
9.2. Other information			
None			
SECTION 10: STABILITY A	ND REACTIVITY		
10.1. Reactivity			
Refer to sections 10.3 and 10	.5.		
10.2. Chemical stability			
Stable			
10.3. Possibility of hazardou	us reactions		
	n under conditions of normal use.		
10.4. Conditions to avoid			
None			
	_		
10.5. Incompatible materials			
	lorine and concentrated Oxygen.		
10.6. Hazardous decomposi	tion products		
Carbon Monoxide, Carbon Die	oxide and other toxic fumes.		
SECTION 11: TOXICOLOGI	CAL INFORMATION		
11.1. Information on toxicol	ogical effects		
Primary route of exposure	Inhalation, skin and eye contact.		
under normal use:			
under normal use: Acute toxicity -			
Acute toxicity -	Direct contact may cause slight s	kin and eye irritation.	
Acute toxicity -	Direct contact may cause slight s	kin and eye irritation.	Result
Acute toxicity -	Direct contact may cause slight s Substance Silicon Dioxide	kin and eye irritation. Test LD50, rat	> 5000 mg/kg
Acute toxicity -	Direct contact may cause slight s	kin and eye irritation.	> 5000 mg/kg > 2000 mg/kg (Based on
Acute toxicity -	Direct contact may cause slight s Substance Silicon Dioxide	kin and eye irritation. Test LD50, rat	> 5000 mg/kg > 2000 mg/kg (Based on data from similar
Acute toxicity -	Direct contact may cause slight s Substance Silicon Dioxide	kin and eye irritation. Test LD50, rat	> 5000 mg/kg > 2000 mg/kg (Based on
Acute toxicity -	Direct contact may cause slight s Substance Silicon Dioxide Amine phosphate compound	kin and eye irritation. Test LD50, rat LD50, rat	 > 5000 mg/kg > 2000 mg/kg (Based on data from similar materials.)
Acute toxicity - Oral:	Direct contact may cause slight s Substance Silicon Dioxide Amine phosphate compound Titanium dioxide Substance	kin and eye irritation. Test LD50, rat LD50, rat LD50, rat LD50, rat Test	 > 5000 mg/kg > 2000 mg/kg (Based on data from similar materials.) > 10000 mg/kg Result
Acute toxicity - Oral:	Direct contact may cause slight s Substance Silicon Dioxide Amine phosphate compound Titanium dioxide Substance Silicon Dioxide	kin and eye irritation. Test LD50, rat	 > 5000 mg/kg > 2000 mg/kg (Based on data from similar materials.) > 10000 mg/kg Result > 2000 mg/kg
Acute toxicity - Oral:	Direct contact may cause slight s Substance Silicon Dioxide Amine phosphate compound Titanium dioxide Substance	kin and eye irritation. Test LD50, rat LD50, rat LD50, rat LD50, rat Test	 > 5000 mg/kg > 2000 mg/kg (Based on data from similar materials.) > 10000 mg/kg Result > 2000 mg/kg > 2000 mg/kg (Based on materials)
Acute toxicity - Oral:	Direct contact may cause slight s Substance Silicon Dioxide Amine phosphate compound Titanium dioxide Substance Silicon Dioxide	kin and eye irritation. Test LD50, rat	 > 5000 mg/kg > 2000 mg/kg (Based on data from similar materials.) > 10000 mg/kg Result > 2000 mg/kg > 2000 mg/kg (Based on data from similar
Acute toxicity - Oral:	Direct contact may cause slight s Substance Silicon Dioxide Amine phosphate compound Titanium dioxide Substance Silicon Dioxide Amine phosphate compound	kin and eye irritation. Test LD50, rat	 > 5000 mg/kg > 2000 mg/kg (Based on data from similar materials.) > 10000 mg/kg Result > 2000 mg/kg > 2000 mg/kg (Based on data from similar materials.)
Acute toxicity - Oral: Dermal:	Direct contact may cause slight s Substance Silicon Dioxide Amine phosphate compound Titanium dioxide Substance Silicon Dioxide	kin and eye irritation. Test LD50, rat	 > 5000 mg/kg > 2000 mg/kg (Based on data from similar materials.) > 10000 mg/kg Result > 2000 mg/kg > 2000 mg/kg (Based on data from similar
Acute toxicity - Oral:	Direct contact may cause slight s Substance Silicon Dioxide Amine phosphate compound Titanium dioxide Substance Silicon Dioxide Amine phosphate compound Titanium dioxide	kin and eye irritation. Test LD50, rat LD50, rabbit LD50, rabbit LD50, rabbit	 > 5000 mg/kg > 2000 mg/kg (Based on data from similar materials.) > 10000 mg/kg Result > 2000 mg/kg > 2000 mg/kg (Based on data from similar materials.) > 10000 mg/kg
Acute toxicity - Oral: Dermal:	Direct contact may cause slight s Substance Silicon Dioxide Amine phosphate compound Titanium dioxide Substance Silicon Dioxide Amine phosphate compound	kin and eye irritation. Test LD50, rat	 > 5000 mg/kg > 2000 mg/kg (Based on data from similar materials.) > 10000 mg/kg Result > 2000 mg/kg > 2000 mg/kg (Based on data from similar materials.)

Skin corrosion/irritation:	Amine phosphate compound: May cause	skin irritation.	
	Substance	Test	Result
	Silicon Dioxide	Skin irritation	Not irritating
Serious eye damage/ irritation:	Amine phosphate compound: May cause	eye irritation.	
	Substance	Test	Result
	Silicon Dioxide	Eye irritation	Not irritating
Respiratory or skin sensitisation:	Silicon Dioxide, Titanium dioxide: Not exp compound: No information available.	ected to cause skin sensitiza	ation. Amine phosphate
Germ cell mutagenicity:	Titanium dioxide: Based on available data	, the classification criteria ar	e not met.
Carcinogenicity:	The International Agency for Research on as possibly carcinogenic to humans (grou in powder form and should not present a h	o 2B). The talc and titanium	
Reproductive toxicity:	Titanium dioxide: No information available toxicant.	. Silicon Dioxide: not expect	ed to be a reproductive
STOT-single exposure:	Titanium dioxide: No information available from a single exposure.	. Silicon Dioxide not expecte	ed to cause organ damage
STOT-repeated exposure:	Repeated exposure may cause skin dryne dust may cause chronic cough, shortness mild symptomatic pneumoconiosis. The ta form and should not present a hazard in n damage from prolonged or repeated expo	of breath, scarring of the lur lc and titanium dioxide in thi ormal use. Silicon Dioxide: r	ngs (pulmonary fibrosis) and is product are not in powder
Aspiration hazard:	Based on available data, the classification	criteria are not met.	
Other information:	None known		
SECTION 12: ECOLOGICA	L INFORMATION		

Ecotoxicological data have not been determined specifically for this product. The information given below is based on a knowledge of the components and the ecotoxicology of similar substances.

12.1. Toxicity

Harmful to aquatic life with long lasting effects. Titanium dioxide: fish LC0 48 h, > 1000 mg/l. Amine phosphate compound: 48 h EC50 (for daphnia), 0.75 mg/l, based on data from similar materials.

12.2. Persistence and degradability

Synthetic base: not readily biodegradable.

12.3. Bioaccumulative potential

Synthetic base: not expected to bioaccumulate.

12.4. Mobility in soil

Soft paste. Insoluble in water. In determining environmental mobility, consider the product's physical and chemical properties (see Section 9).

12.5. Results of PBT and vPvB assessment

Not available

12.6. Other adverse effects

None known

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Incinerate absorbed material in an approved area. Material should be stabilized and solidified prior to disposal. Check local, state and national/federal regulations and comply with the most stringent requirement. This product is classified as a hazardous waste according to 2008/98/EC.

European List of Wastes code: 13 02 06

SECTION 14: TRANSPORT INFORM	ATION
14.1. UN number	
ADR/RID/ADN/IMDG/ICAO:	NOT APPLICABLE
TDG:	NOT APPLICABLE
US DOT:	NOT APPLICABLE
14.2. UN proper shipping name	
ADR/RID/ADN/IMDG/ICAO:	NON-HAZARDOUS, NON REGULATED
TDG:	NON-HAZARDOUS, NON REGULATED
US DOT:	NON-HAZARDOUS, NON REGULATED
14.3. Transport hazard class(es)	
ADR/RID/ADN/IMDG/ICAO:	NOT APPLICABLE
TDG:	NOT APPLICABLE
US DOT:	NOT APPLICABLE
14.4. Packing group	
ADR/RID/ADN/IMDG/ICAO:	
TDG:	NOT APPLICABLE NOT APPLICABLE
US DOT: 14.5. Environmental hazards	NUT APPLICABLE
NOT APPLICABLE	
14.6. Special precautions for user NOT APPLICABLE	
	Annex II of MARPOL73/78 and the IBC Code
NOT APPLICABLE	Annex II of MARPOLISING and the IBC Code
14.8. Other information	
NOT APPLICABLE	
SECTION 15: REGULATORY INFOR	
•	al regulations/legislation specific for the substance or mixture
15.1.1. EU regulations	
Authorisations under Title VII: Not	applicable
Restrictions under Title VIII: None	
Other EU regulations: None	
15.1.2. National regulations	
312 Hazards: 313 Chemic	als
Immediate None	
Delayed	
Other national regulational Mana	
Other national regulations: None	
15.2. Chemical safety assessment	
No Chemical Safety Assessment has be	een carried out for this substance/mixture by the supplier.
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European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways European Agreement concerning the International Carriage of Dangerous Goods by Road Acute Toxicity Estimate Bioconcentration Factor Classification Labelling Packaging Regulation (1272/2008/EC) coposure Standard Globally Harmonized System International Civil Aviation Organization International Maritime Dangerous Goods Lethal Concentration to 50 % of a test population Lethal Dose to 50% of a test population Lowest Observed Effect Level lot Applicable ot Available
L: No Observed Adverse Effect Level : No Observed Effect Level : Organization for Economic Co-operation and Development Persistent, Bioaccumulative and Toxic substance R: Quantitative Structure-Activity Relationship H: Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (1907/2006/EC) Regulations concerning the International Carriage of Dangerous Goods by Rail Safety Data Sheet Short Term Exposure Limit RE: Specific Target Organ Toxicity, Repeated Exposure SE: Specific Target Organ Toxicity, Single Exposure Transportation of Dangerous Goods (Canada) DT: United States Department of Transportation very Persistent and very Bioaccumulative substance
 Workplace Exposure Limit S: Workplace Hazardous Materials Information System abbreviations and acronyms can be looked up at www.wikipedia.org. Commission de la santé et de la sécurité du travail (CSST) Chemical Classification and Information Database (CCID) European Chemicals Agency (ECHA) - Information on Chemicals Hazardous Substances Information System (HSIS) National Institute of Technology and Evaluation (NITE) Swedish Chemicals Agency (KEMI)
U.S. National Library of Medicine Toxicology Data Network (TOXNET)
e the classification for mixtures according to Regulation (EC) No 1272/2008 [CLP] / GHS: Classification procedure