

Winpak Trimline Creamer Machines

The first choice for refrigerated portion control creamer packaging.



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TRIMLINE MACHINES
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WTL IN-LINE FILLING MACHINES

Winpak WTL In-Line Fill/Seal Creamer Machines

Winpak WTL Trimline horizontal in-line fill/seal packaging machines are dairy processors first choice for refrigerated portion control creamer packaging. Winpak offers a selection of models available with maximum outputs from 600 to 1,920 packages per minute. Efficient and reliable, WTL creamer machines are the most economical creamer packaging machines available.

- ✓ **Uses the industry standard Winpak Trimline cups**
- ✓ **Fast changeover from 3/8 oz. to 1/2 oz. volumes**
- ✓ **Variety of options available**
- ✓ **Outputs to match user needs**
- ✓ **Easy to operate**
- ✓ **High efficiency**
- ✓ **Reliable**
- ✓ **High accuracy CIP capable pump provides precise weight control**



Billions of Creamers

For over 30 years, Winpak has whitened and flavored billions of cups of coffee. Throughout this period, Winpak has been the first choice of dairy processors for refrigerated portion control coffee creamer applications.

Applications include dairy cream, half-and-half, milk, non-dairy coffee whiteners, and coffee flavorings.

Winpak Means Total Packaging Solutions

Winpak is a recognized leader in creating packaging solutions for the food, dairy, beverage, healthcare, and industrial markets. Winpak provides total packaging solutions with innovative packaging machinery and high-quality packaging materials. Winpak also has a full support network of engineering and technical service professionals. Winpak has been providing complete packaging systems to companies worldwide for over 30 years.

Winpak is acknowledged as the leading refrigerated portion control packaging supplier.

- ✓ **By developing and manufacturing innovative high-speed packaging machines and complete secondary packaging systems for creamer applications**
- ✓ **By consistently providing billions of high-quality creamer cups**
- ✓ **By developing and manufacturing improved creamer lidding materials that combine excellent sealing with easy peeling characteristics**

WTL IN-LINE FILLING MACHINES						
<u>BASIC CONFIGURATIONS SELECTION GUIDE</u>						
	WTL-16		WTL-8		WTL-6	
Cup Rim Diameters:	34 mm		34 mm		34 mm	
Nominal Fill Volume (Min.):	0.375 fl. oz. (11 ml)		0.375 fl. oz. (11 ml)		0.375 fl. oz. (11 ml)	
Nominal Fill Volume (Max.):	0.50 fl. oz. (15 ml)		0.50 fl. oz. (15 ml)		0.50 fl. oz. (15 ml)	
Normal Lid Style:	Daisy Chain Flexible Lidding		Daisy Chain Flexible Lidding		Daisy Chain Flexible Lidding	
Typical Product Applications:	Dairy cream, half-and-half, milk, non-dairy coffee whiteners, and coffee flavorings.		Dairy cream, half-and-half, milk, non-dairy coffee whiteners, and coffee flavorings.		Dairy cream, half-and-half, milk, non-dairy coffee whiteners, and coffee flavorings.	
Packages Per Cycle	16		8		6	
Max. Cycles Per Minute	3/8 oz. = 120	1/2 oz. = 100	3/8 oz. = 120	1/2 oz. = 100	3/8 oz. = 117	1/2 oz. = 100
Max. Packages Per Minute:	3/8 oz. = 1,920	1/2 oz. = 1,600	3/8 oz. = 960	1/2 oz. = 800	3/8 oz. = 702	1/2 oz. = 600

All sales are subject to Winpak's general terms and conditions.

Basic configurations are shown. Contact Winpak to discuss customization and/or special application requirements.

Actual cycles per minute and actual packages per minute will vary depending upon product, fill conditions, product packaging, and application.

All specifications are approximate and may vary slightly with options. Refer to the system drawings.

WTL-16 IN-LINE FILLING MACHINE

<u>MACHINE SPECIFICATIONS</u>		<u>MACHINE FEATURES</u>
● Cup Rim Diameter:	34 mm	<ul style="list-style-type: none"> ● 16 lanes wide ● Stainless steel construction ● Precise weight control with easy adjustment ● CIP capability standard ● Steam or hot water sterilization ● HEPA filtered cabinet ● PLC automated with advanced alarm monitoring ● Individual PID temperature controls ● AC variable speed drive ● Color touchscreen operator interface ● NEMA 4X industrial controls and enclosures ● Automatic chain lubrication ● Interlocked perimeter guarding ● Single operator ● High volume output ● Small footprint ● Torque overload
● Packaging Format:	Round preformed cups with daisy chain lidding	
● Nominal Capacity:	Minimum = 0.375 fl. oz. (11 ml) Maximum = 0.50 fl. oz. (15 ml)	
● Cup Material:	Polystyrene	
● Lid Materials:	Variety of daisy chain lidding materials	
● Product Applications:	Cream, milk, and other dairy and non-dairy liquids	
● Machine Format:	In-line	
● Production Speed:	0.375 fl. oz. = Up to 1,920 packages per minute 0.50 fl. oz. = Up to 1,600 packages per minute	
● Electrical Power:	208/230 VAC, 3 Phase, 30 Amps (alternative electrical power available)	
● Air:	Nominal = 8 scfm (3,776 cm ³ /sec) @ 90 psi (620 kPa) Minimum Pressure = 80 psi (551 kPa)	
● Steam:	40 psi (276 kPa) dry saturated steam	
● Dimensions:	128" length x 72" width x 108" height (3.3 m x 1.8 m x 2.7 m)	
● Uncrated Weight:	4,800 lbs. (2,177 kg)	
		<ul style="list-style-type: none"> ● Secondary packaging systems ● CIP automation systems ● No cup sensors ● Lid splicer with dual lid magazines

Nominal container capacity is from the fill line.

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WTL-8 IN-LINE FILLING MACHINE

<u>MACHINE SPECIFICATIONS</u>		<u>MACHINE FEATURES</u>
● Cup Rim Diameter:	34 mm	● 8 lanes wide
● Packaging Format:	Round preformed cups with daisy chain lidding	● Stainless steel construction
● Nominal Capacity:	Minimum = 0.375 fl. oz. (11 ml) Maximum = 0.50 fl. oz. (15 ml)	● Precise weight control with easy adjustment
● Cup Material:	Polystyrene	● CIP capability standard
● Lid Materials:	Variety of daisy chain lidding materials	● Steam or hot water sterilization
● Product Applications:	Cream, milk, and other dairy and non-dairy liquids	● HEPA filtered cabinet
● Machine Format:	In-line	● PLC automated with advanced alarm monitoring
● Production Speed:	0.375 fl. oz. = Up to 960 packages per minute 0.50 fl. oz. = Up to 800 packages per minute	● Individual PID temperature controls
● Electrical Power:	208/230 VAC, 3 Phase, 30 Amps (alternative electrical power available)	● AC variable speed drive
● Air:	Nominal = 8 scfm (3,776 cm ³ /sec) @ 90 psi (620 kPa) Minimum Pressure = 80 psi (551 kPa)	● Color touchscreen operator interface
● Steam:	40 psi (276 kPa) dry saturated steam	● NEMA 4X industrial controls and enclosures
● Dimensions:	108" length x 55" width x 108" height (2.7 m x 1.4 m x 2.7 m)	● Automatic chain lubrication
● Uncrated Weight:	3,800 lbs. (1,723 kg)	● Interlocked perimeter guarding
		● Single operator
		● Small footprint
		● Torque overload
		<u>OPTIONS</u>
		● Secondary packaging systems
		● CIP automation systems
		● No cup sensors
		● Dual lid magazine

Nominal container capacity is from the fill line.

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WTL-6 IN-LINE FILLING MACHINE

<u>MACHINE SPECIFICATIONS</u>		<u>MACHINE FEATURES</u>
● Cup Rim Diameter:	34 mm	<ul style="list-style-type: none"> ● 6 lanes wide ● Stainless steel construction ● Precise weight control with easy adjustment ● CIP capability standard ● Steam or hot water sterilization ● HEPA filtered cabinet ● PLC automated with advanced alarm monitoring ● Individual PID temperature controls ● AC variable speed drive ● Color touchscreen operator interface ● NEMA 4X industrial controls and enclosures ● Automatic chain lubrication ● Interlocked perimeter guarding ● Single operator ● Small footprint ● Torque overload
● Packaging Format:	Round preformed cups with daisy chain lidding	
● Nominal Capacity:	0.375 fl. oz. (11 ml)	
● Cup Material:	Polystyrene	
● Lid Materials:	Variety of daisy chain lidding materials	
● Product Applications:	Cream, milk, and other dairy and non-dairy liquids	
● Machine Format:	In-line	
● Production Speed:	0.375 fl. oz. = Up to 702 packages per minute 0.50 fl. oz. = Up to 600 packages per minute	
● Electrical Power:	208/230 VAC, 1 Phase, 30 Amps (alternative electrical power available)	
● Air:	Nominal = 4 scfm (1,888 cm ³ /sec) @ 90 psi (620 kPa) Minimum Pressure = 80 psi (551 kPa)	
● Steam:	40 psi (276 kPa) dry saturated steam	
● Dimensions:	107" length x 48" width x 108" height (2.7 m x 1.2 m x 2.7 m)	
● Uncrated Weight:	2,000 lbs. (907 kg)	
		<u>OPTIONS</u>
		<ul style="list-style-type: none"> ● Secondary packaging systems ● CIP automation systems ● No cup sensors

Nominal container capacity is from the fill line.

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All specifications are approximate and may vary slightly with options. Refer to the system drawings.