

SERVICE AIRCODIET

## CO2 Recovery **Plants** for breweries

BEVERAGE

## **CO2 Recovery Plants**

Recovery Plants (RBU) are specially designed to recover CO<sub>2</sub> from the fermentation processes at breweries. Through appropriate scrubbing, filtration and separation technology the recovered CO<sub>2</sub> is purified to comply with the highest quality requirements in the market.

Using state of the art structured packing material in the water scrubber reduces the water consumption to 0.25 kg water/ kg CO<sub>2</sub> which equals up to 75% reduction compared with traditional plants.

The PUR-D technology is the final purification step, consisting of a distillation column which enables separation/blow-off of noncondensable gasses, thereby reducing O<sub>2</sub> content in the final product < 5 ppm (v/v) and obtaining corresponding CO<sub>2</sub> purity of min. 99.998% (v/v).

The electrical system for the CO<sub>2</sub> recovery plant consists of a local control panel and a LV (low voltage) MCC panel. From the control panel, which comprises the latest PLC technology, the plant is operated

latest PLC technology, the plant is operated and monitored on a touch colour TFT display, ensuring easy and continuous trouble-free operation.

The plant is started by an automatic start sequence and the operation is fully automatic.

The entire process is easily surveyed on the operator panel, showing the status of all drives, readings of all transmitters and alarm warnings, which will also be indicated by audible alarm.

All instruments installed on the skids are wired to junction or remote I/O boxes prior to shipment, thus reducing installation and commissioning time on site.

The plants are designed for high efficiency, availability and reliability through components selected for long life and 24/7 operation.

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