

Closure Requirements – TranStore® Tanks (UN 31A) Per Title 49CFR Sec. 178.2(c)



- 2" Bung Plug, with EPDM, Buna or Teflon Gasket: Tighten to a torque of 30 Ft-Lbs.
- 3" Threaded Fusible Cap or 3" 5-in-1 Combo Vent, with Teflon or Viton gasket: Tighten to a torque of 30 Ft-Lbs.
- 22-1/2" Clamp Ring, Nut and Bolt, with multi-seal, EPDM, Viton or Teflon dipped gasket: Tighten to a torque of 30 Ft-Lbs.
- Outlet valve must be equipped with a secondary closure.

Note: Inspect each closure and gasket for good condition. Inspect the sealing surface for damage and ensure the threads and sealing surfaces are dry. Replace any defective gaskets or fittings with new, original items per original UN design.